

PRODUCT SPECIFICATION · LIFEPACK MAP BAG

Mango

Mangifera indica



PRODUCT DETAILS

Product	Lifepack MA-MH (Modified Atmosphere / Modified Humidity) mango MAP bag. MAP maintains high humidity and prolongs the ripening process, thus keeping the product fresher and firmer for longer.
Produce type	Climacteric; exported at full green maturity
Ethylene	Production Moderate · sensitivity Moderate (UC Davis Postharvest)
Suitable for	Organic & conventional mango (inert film — no organic certification needed)
Background	Mango is climacteric and exported at full green maturity; controlling ethylene preserves green life.

PERFORMANCE & BENEFITS

Shelf life – cold chain	4–6 weeks green life at 13 °C (46 °F)
Shelf life – ambient	7–10 days yellow life at ambient
Recommended atmosphere	O ₂ 3–5% · CO ₂ 5–8% · RH 85–90% General postharvest guidelines (UC Davis Postharvest; Singla et al., 2022); vary by cultivar, maturity & region.
LIFEPACK MAP BAG KEY BENEFITS	- Extended green shelf life for longer storage and distribution - Green mango can ripen in the sealed LIFEPACK MAP Bag - Extended yellow (ripe) shelf life, lower wastage - Maintained freshness and firmness - Inhibition of storage mould and rots - Higher profitability due to reduced wastage

MATERIAL, FILM & COMPLIANCE

Film structure	Coextruded multilayer film — polyamide (Nylon-6, CAS 25038-54-4) and polyethylene / copolymer (CAS 9002-88-4)
Thickness / WVTR	22 microns · water vapour transmission (WVTR) 7–9 g/m ² /day
Properties	Transparent film; melting point 104–115 °C; density 0.918–0.923 g/cm ³ ; insoluble in water; stable
Food-contact compliance	FDA 21 CFR 177.1500 & 177.1520; EU 10/2011 and migration limits (EU) 1183/2012
Food safety	Manufactured under FSSC 22000 / ISO 22000 — current certificates on request

AVAILABLE SIZES

Formats	Lifepack MAP bags available to fit standard 2, 5 and 10 kg cartons. Custom sizes on request.
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